# Filling valve, pneumatically operated, Series NL4-SSV

# ► G 1/2 ► pipe connection



00106024

Version Working pressure min./max. Medium

Medium temperature min./max. Ambient temperature min./max. Sealing principle Control pressure min./max. Max. particle size

Materials: Housing Front plate Seals Threaded bushing Poppet valve, Can be assembled into blocks 0 bar / 16 bar Compressed air Neutral gases -10°C / +60°C -10°C / +60°C Soft sealing 2.5 bar / 16 bar

5 µm

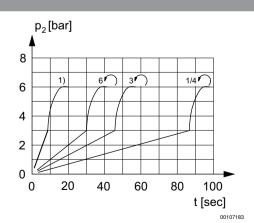
Die cast zinc Acrylonitrile butadiene styrene Acrylonitrile Butadiene Rubber Die cast zinc

### **Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids
- emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

|   | Port                             | Qn      | Weight | Note | Part No.   |
|---|----------------------------------|---------|--------|------|------------|
|   |                                  | [l/min] | [kg]   |      |            |
|   | G 1/2                            | 4000    | 0.76   | 1)   | 0821300936 |
|   | G 1/2                            | 4000    | 0.685  | 2)   | 0821300935 |
| <ol> <li>adjustable filling</li> <li>Filling with fixed diaphragm<br/>Nominal flow Qn with seconda</li> </ol> | ary pressure 6 bar at Δp = 1 bar |         |        |      |            |

Secondary pressure while filling



adjustable filling p2 = secondary pressure t = fill time

Supplementary products

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information Pneumatics catalog, online PDF, as of 2015-03-03, ©AVENTICS S.a.r.I., subject to change



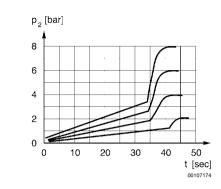
1

Preparation of compressed air ► Supplementary products

### Filling valve, pneumatically operated, Series NL4-SSV

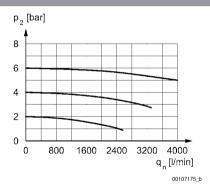
► G 1/2 ► pipe connection

2



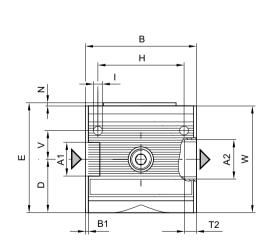
Filling with fixed diaphragm p2 = secondary pressure t = fill time

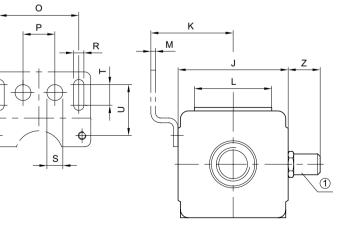
# Flow rate characteristic



p2 = secondary pressure qn = nominal flow

### Dimensions





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1) Adjustment screw for filling time A1 = input A2 = output

Rexroth Pneumatics Supplementary products Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information

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## Filling valve, pneumatically operated, Series NL4-SSV - G 1/2 - pipe connection

| Part No.   | Α    | 1 A2    | B    | B1  | D    | E  | H  | 1   | J  | K    | L  | М |
|------------|------|---------|------|-----|------|----|----|-----|----|------|----|---|
| 0821300936 | G 1/ | 2 G 1/2 | 69.6 | 1.8 | 36.5 | 73 | 54 | 5.4 | 69 | 54.5 | 48 | 3 |
| 0821300935 | G 1/ | 2 G 1/2 | 69.6 | 1.8 | 36.5 | 73 | 54 | 5.4 | 69 | 54.5 | 48 | 3 |
|            |      |         |      | 1   |      |    |    |     |    |      |    |   |
| Part No.   | N    | 0       | Р    | R   | S    | Т  | T2 | U   | V  | W    | Z  |   |
| 0821300936 | 3    | 50      | 20   | 6.4 | 10   | 13 | 13 | 33  | 18 | 67   | 20 |   |
| 0821300935 | 3    | 50      | 20   | 6.4 | 10   | 13 | 13 | 33  | 18 | 67   | -  |   |

