

# Filling valve, pneumatically operated, Series NL6-SSV

► G 3/4 - G 1 ► pipe connection



Version Poppet valve, Can be assembled into blocks

0 bar / 16 bar

2.5 bar / 16 bar

 $\begin{tabular}{lll} Medium & Compressed air Neutral gases \\ Medium temperature min./max. & $-10\,^{\circ}$C / +60\,^{\circ}$C \\ Ambient temperature min./max. & $-10\,^{\circ}$C / +60\,^{\circ}$C \\ Sealing principle & Soft sealing \\ \end{tabular}$ 

min./max. Max. particle size 5  $\mu$ m

Working pressure min./max.

Control pressure

Materials:
Housing Die-cast aluminum
Front plate Die cast zinc

Seals Acrylonitrile Butadiene Rubber

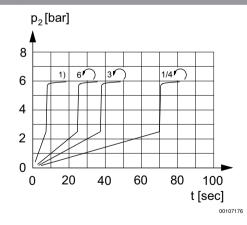
Threaded bushing Die cast zinc

### **Technical Remarks**

- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Qn	Weight	Part No.						
		[l/min]	[kg]							
,	G 3/4			0821300974						
	G 1	12000	1.48	0821300967						
Nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar										

# Secondary pressure while filling



adjustable filling
1) Fully opened
p2 = secondary pressure
t = fill time



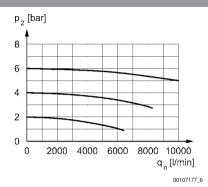
# 2 AVENTICS

Preparation of compressed air ► Supplementary products

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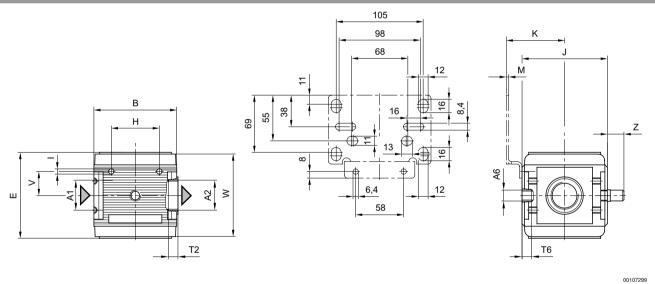
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### Flow rate characteristic



p2 = secondary pressure qn = nominal flow

### Dimensions



A1 = input A2 = output

Part No.	<b>A</b> 1	A2	A6	В	Е	Н	I	J	K	М	T2	T6
0821300974	G 3/4	G 3/4	G 1/4	100	103	58	M6	103	70.5	3	18	7
0821300967	G 1	G 1	G 1/4	100	103	58	M6	103	70.5	3	18	7
Part No.	V	W	7									
	v	VV										
0821300974	29	100	20									
0821300967	29	100	20									